

Date: Friday, 7/21/2006 7:36:49 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BUSHING
Job Number	: 28012		
Estimate Number	: 10175		
P.O. Number	: <i>N/A</i>	Part Number	: D2570
This Issue	: 7/21/2006	S.O. No.	: <i>N/A</i>
Prsht Rev.	: NC	Drawing Number	: D2570 REV A
First Issue	: <i>N/A</i>	Project Number	: N/A
Previous Run	: 27586	Drawing Revision	: A
		Material	: <i>N/A</i>
		Due Date	: 8/8/2006
Written By	: <i>[Signature]</i>	Qty:	500 Um: Each
Checked & Approved By	: <i>[Signature]</i> 06.07.21		
Comment	: Est E 02.08.29 Re-format; Removed finishing; Material change K		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M303R0750	303 Round Bar .75"
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Comment: Qty.: 0.0810 f(s)/Unit Total: 40.4775 f(s)
 Material: Ø0.750 AISI 303 SS Rod (M303R0.750)
 Batch: *101951*

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Issue P.O. 1991



Comment: HARDINGE CNC LATHE SMALL

→ Machine as per folio FA198
 Deburr and tumble

dwg D2570 Rev A

3.0	<i>QC2</i>	INSPECT PARTS AS THEY COME OFF MACHINE
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Receive + inspect for finish



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

damage

20 4/9/12 (500)

4.0	<i>QC5</i>	SECOND CHECK
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Comment: SECOND CHECK

20 29.13 (500)
QSP019

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *549*

20 4/9/14 (500)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/05/14

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Date: Friday, 7/21/2006 7:36:50 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 28012

Part Number: D2570

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

500
P 06/09/14

Job Completion



u 06/09/14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

QUANTITY

PART NUMBER

PART NAME

P.O. NUMBER

500

D 2570

Bushing

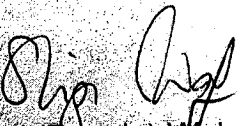
Linda

P/O 1091

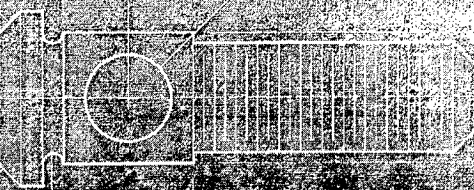
MATERIAL: supplied by DART

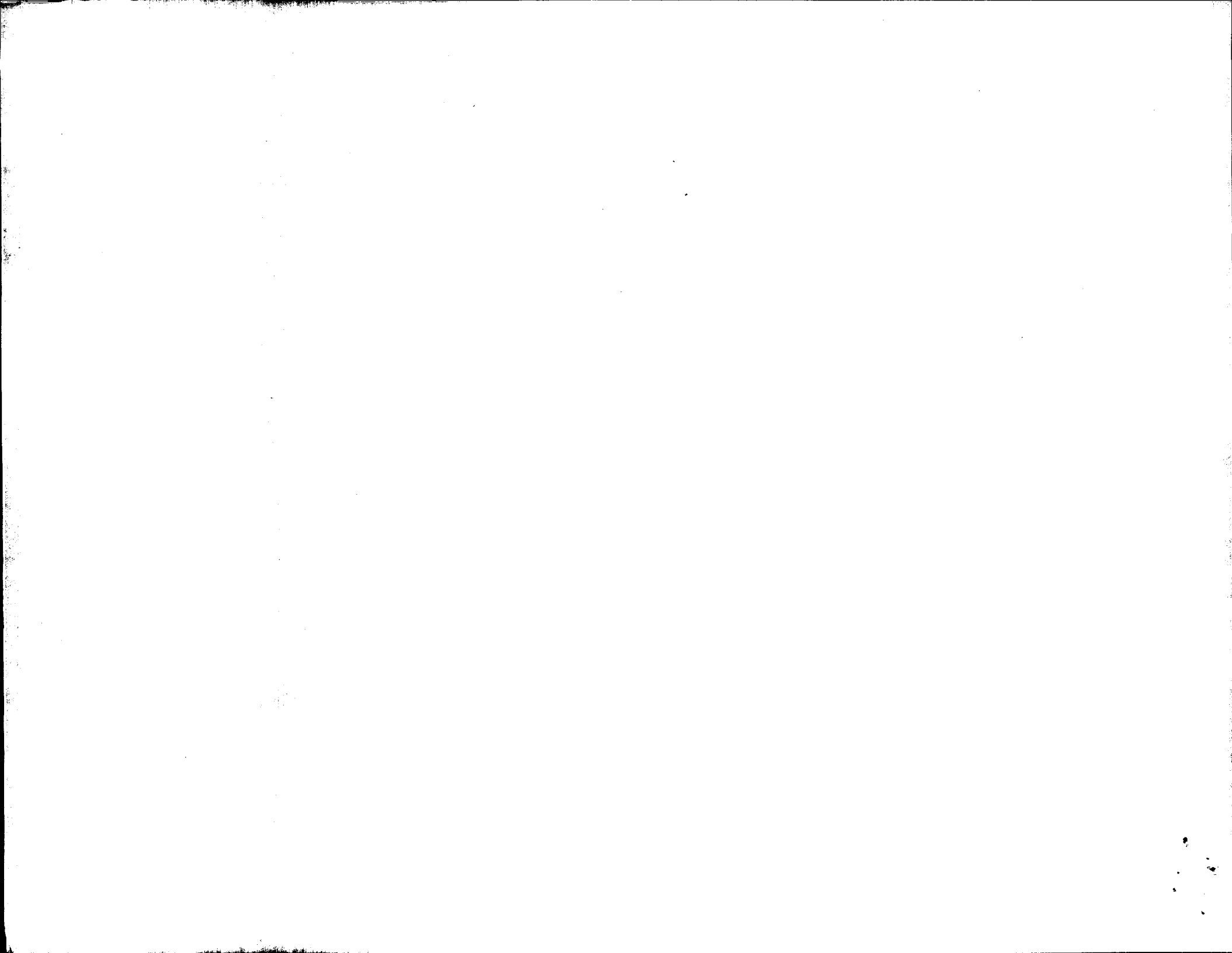
We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.


Shigi (Regula) Walz

Vankleek Hill, September 8, 2006



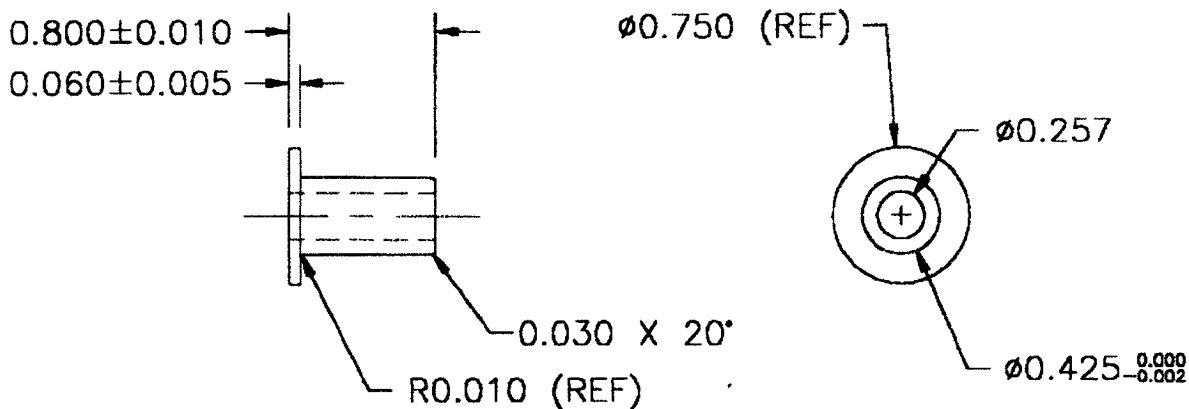




DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2570	REV. A SHEET 1 OF 1
DATE 96:09:16		TITLE BUSHING	SCALE 1:1

RELEASED
76/09/18 DS

REFERENCE ONLY



BREAK ALL SHARP CORNERS 0.010 MAX
MATERIAL: AISI 303 — 0.75 DIA STOCK